

# COPY

CABARRUS COUNTY  
MARLBORO LIGHTS 100'S REG SP (TEMPORARY)  
PRODUCT CODE-0190 (TEMPORARY)

EFFECTIVE DATE: 9/17/84  
TEMPORARY SPECIFICATION  
(TO EVALUATE FULLER G-3945  
TIPPING ADHESIVE)

## CIGARETTE SPECIFICATION

### CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	99.5	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	31.5	MM
TIPPING LENGTH	:	36.000	MM
PACK MOISTURE	:	12.50	X W/W
TOTAL R.T.D.	:	5.40	IN. H2O
DILUTION TARGET	:	27.0 +/- 5.0	X
TIPPING PAPER	:	72MM X 3200M WHITE MARLBORO TOL	12-863-B LASER PERF.
U & R W/	:	72MM X 3200M WHITE MARLBORO TOL	12-863-C LASER PERF.
TIPPING ADHESIVE	:	FULLER G-3945	61-434-A
GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):	:	MAX 80 B-79090	
GLUE PATCH SIZE	:	9.0 X 20.0	MM

### CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	MARLBORO LIGHTS 100'S SP
FILLER CUTTING SIZE	:	30 CUTS PER INCH
ROD LENGTH	:	68.0 MM
ROD CIRCUMFERENCE	:	24.80 MM
ROD R.T.D.	:	IN. H2O
CIGARETTE PAPER	:	27.25MM X 6500M KC/DEM 110-6/EC 751 10-021-A
INK	:	MARK B D & H COHRE #60806 (MARK B/PROTOS) 60-902-A
PRINT DIE	:	MACHINE NUMBER
REASON FOR CHANGE	:	CIGARETTE PAPER CHANGED FROM 16 SEC 137-1/878 (10-135A) TO 12 SEC. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY:  
APPROVED BY:

JOHN D. ELITS  
*J.D. Elits*  
OPERATIONS SERVICES

DATE: 9/10/84  
PREVIOUS: 7/17/84 (TEMPORARY)

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